



# EQUIPMENT – BUN TOASTER

## INTRODUCTION

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The toaster is designed to allow placing of buns on both sides of the heated platen at the same time. Buns are placed into the top of the toaster and uniform, golden brown, warm buns are then retrieved at the base of the toaster.





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## GETTING STARTED – SET UP

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- **Wash and Sanitize Hands**

- Ensure that there is a Teflon sheet on the conveyor chain to protect the heating platen and it is secured by sliding the metal holding bracket on to the top of it.
- Failure to use a Teflon sheet may cause permanent damage to the platen surface.
- Attach conveyor to the toaster by sliding the four pins (conveyor slides) on the conveyor housing into the four conveyor guides. Lower the conveyor housing until it is securely in place.
- Hook the back end of the crumb tray onto the bar located below the conveyor assembly.
- Plug the unit into the power socket.
- Turn the Power switch to the “On” position. The orange indicator light will illuminate. Allow 30 minutes for platen to reach operating temperature.
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**Holding bracket for the Teflon sheet**



**Placing the conveyor chain onto the guides**



## OPERATION

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- Turn the Power switch to the “On” position. The orange indicator light will illuminate. Allow 30 minutes for the platen to reach operating temperature.
- Place a sample run of the product into the top of the toaster to check operation.
- The toasted product will be dispensed automatically from the bottom of the conveyor assembly.
- Verify that product meets acceptable standards. If not, see adjustment section.



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Power switch



- **Set the bun thickness:**

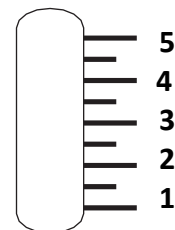
- The toaster platen can be adjusted to provide the necessary compression needed on various products.
- Turn the two platen adjustment knobs clockwise to compensate for use on thicker bun products. Turn the two platen adjustment knobs counterclockwise for thinner products. The numbers on the front of the end and motor housing will indicate the settings, 1 for thinnest product, 5 for thickest.
- The temperature of the platen can be adjusted to compensate for darker or lighter toasting requirements.
- Turn the thermostat adjustment knob clockwise for darker toasting. Turn the thermostat adjustment knob counterclockwise for lighter toasting.

Thermostat Knob

Platen Adjustment Knob



Thicker



Thinner

## CLEANING DAILY AT CLOSE



- **CAUTION:** This is not jet-water approved and should not be cleaned with a water hose or jet spray.
- **CAUTION:** hot
- **CAUTION:** Do not immerse in water. Turn off the Power switch and unplug the toaster.
  - Allow platen to cool for 60 minutes before cleaning.
  - Remove the conveyor assembly.
  - Wipe the conveyor with a damp cloth. For the chain use a soft bristle brush.
  - Remove the Teflon sheet and lay it on a flat surface. Thoroughly clean both sides with a damp cloth making sure all carbon buildup is removed. Allow to air dry.
  - Use a damp cloth to remove any carbon buildup on the platen surface.
  - Clean the exterior of the bun toaster using 3-step cleaning method.
  - Allow to air dry.



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**IMPORTANT:** Rotate two sheets daily for longer life. Sheets last 4 – 6 months based on care and volume of product toasted.

## PROBLEM SOLVING

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PROBLEM	PROBABLE CAUSE	SOLUTION
Unit will not heat up.  Power rocker switch light off.	No power to unit.  Inoperable power cord. Loose connection on power switch. Inoperable power switch.	Ensure power cord is connected to proper receptacle and the power inlet. Replace power cord. Tighten power switch connections. Replace power switch.
Unit will not heat up. Power rocker switch light on.	Inoperable thermostat. Inoperable platen.	Replace thermostat. Replace platen.
Unit heats up, but the conveyor does not run.	Loose motor switch connection. Inoperable motor. Stripped drive gear. Loose chain sprockets. Gears not meshing.  Inoperable motor switch.	Tighten motor switch connection. Replace motor. Replace drive gear. Adjust and tighten sprockets. Adjust conveyor setscrews. (See Conveyor and Motor Gears on page 3). Replace switch.
Unit under- and over-heats (does not respond to thermostat adjustments).	Inoperable thermostat.	Replace thermostat.
Buns under or overdone.	Check platen adjustment. (See Bun Compression on page 3.) Check platen temperature. (See Platen Temperature on page 3.)	Adjust platen for proper compression.  Adjust thermostat for proper temperature.

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